Work Order l Wednesday, August	ID 73319 31, 2011 10:51:49 AM										Page 1
Revision ID:	459-1		Accept					Setup	Start Stop		
	at Step Mounting Plate /2011 Start Qty: 16.00 5/2011 Req'd Qty: 16.00	1 186191 11618		Cust Item Customer:					зюр		
	rocess Plan: MF	Date: <u> - 09</u> - Date:			Date:]	Run	Start Stop		
Sequence ID/ Work Center ID	Operation Description	· · · · · · · · · · · · · · · · · · ·	Set Up/ Run Hours	Tool ID,	Tool#	Plan Code	Accept Qty	Rejo Qty		Reject Number	Insp. Stamp
Draw Nbr D3459	Revision Nbr Rev A										
100 Waterjet	FLOW WATER JET		0.00				HB 11	1-9-)		
FLOW CNC Waterjet	1-Cut as p Dwg Rev Prog Rev									(1)	
110	QC2- Inspect parts of	f machine FAI/FAIB	0.00		,		FY (- 9 -7			
QC Quality Control	Memo		0.00					<u>: '</u>			

QC8- Inspect parts - second check

0.00 Sul69/07

120 QC

Memo

Quality Control

Dart Aerospace Ltd

W/O:			WO	ORK ORDER CHANGI	ES				
DATE	STEP	PRO	OCEDURE CHA	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
								Prod Wigr	
				1 T 1 T 1 T 1 T 1 T 1 T 1 T 1 T 1 T 1 T					
	:								
Part No		PAR #:	Fault Cate	gory:	NCR: Yes	No DQA:		Date: _	
	R	esolution:	Dispositio	n:	_ QA: N/C Clo	sed:		Date: _	
NCR:		,	WORK ORD	ER NON-CONFORMA	NCE (NCR)		· · · · ·		
DATE	STEP	Description of NC		on B	verifica		Approval	Approval	
DAIL	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section	C	Chief Eng	QC Inspector
					}				
						:			

Work Order ID 73319

Wednesday, August 31, 2011 10:51:49 AM



Page 2

Item ID:

D3459-1

Accept



Setup Start



Revision ID:

Item Name:

Required Date: 9/15/2011

Float Step Mounting Plate

Start Date:

9/1/2011

Start Qty: 16.00 Req'd Qty: 16.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start Stop

Stop



Memo

Memo

QC: Date:

SPC (Y/N):

Set Up/

Tool ID

Date: Tool # Plan

Accept Qty

Reject Qty

Reject Insp. Number Stamp

Sequence ID/ Work Center ID

130



Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location: MA

Run Hours 0.00

0.00

Code

M11.09.07 17 \$

140

QC21- Final Inspection - Work Order Release

0.00



Quality Control

*** STOCK IN STEP CELL***

0.00

M/9/1 48) MF 11-09-07

Dart Aerospace Ltd

W/O:			WORK ORDER CHANGES					
DATE	STEP	PRO	OCEDURE CHAN	IGE	By Date Qty Chief Eng / Prod Mgr Approval QC Inspector NCR: Yes No DQA: Date: QA: N/C Closed: Date:			
							Prod Wgr	
Part No	:	PAR #:	Fault Categ	jory:	NCR: Yes I	No DQA:	Date: _	
	Re	esolution:	Disposition	1:	QA: N/C Clo	sed:	Date: _	
NCR:		1	WORK ORDE	R NON-CONFORMA	NCE (NCR)	Date Qty Chief Eng / QC Inspector S No DQA: Date: Closed: Date: R) Verification Section C Chief Eng QC Inspector		
DATE	STEP	Description of NC	Description of NC Corrective Action			Verification	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Sign & Section C		QC Inspector
						;		
					ļ			

Picklist Print

Wednesday, August 31, 2011 10:51:45 AM

Work Order ID: 73319

D3459-1 Parent Item:

Parent Item Name: Float Step Mounting Plate

Start Date: 9/1/2011

Start Qty: 16.00

Required Date: 9/15/2011

Required Qty: 16.00

Qty

Issued

IPP Rev: A

Replacement Mfg/

New Issue 06-01-06 JLM

IPP Rev: B

Item ID

Waterjet 06-05-2

Purch

Purchased

23	ec

No

Bin	Primary	
Item	Location	

Last Location

Route Seq ID

100

Unit of

f



20.0000



Qty per Kit Total



1811-9-

Oty



Issued

Status

Date

M6061T6B0.187X04.00

Comments:

Item Name



6061-T6 Bar .187 x 4.00

Component Item ID/

Location

MAT001

118400

Loc Qty

20 20 Loc Code

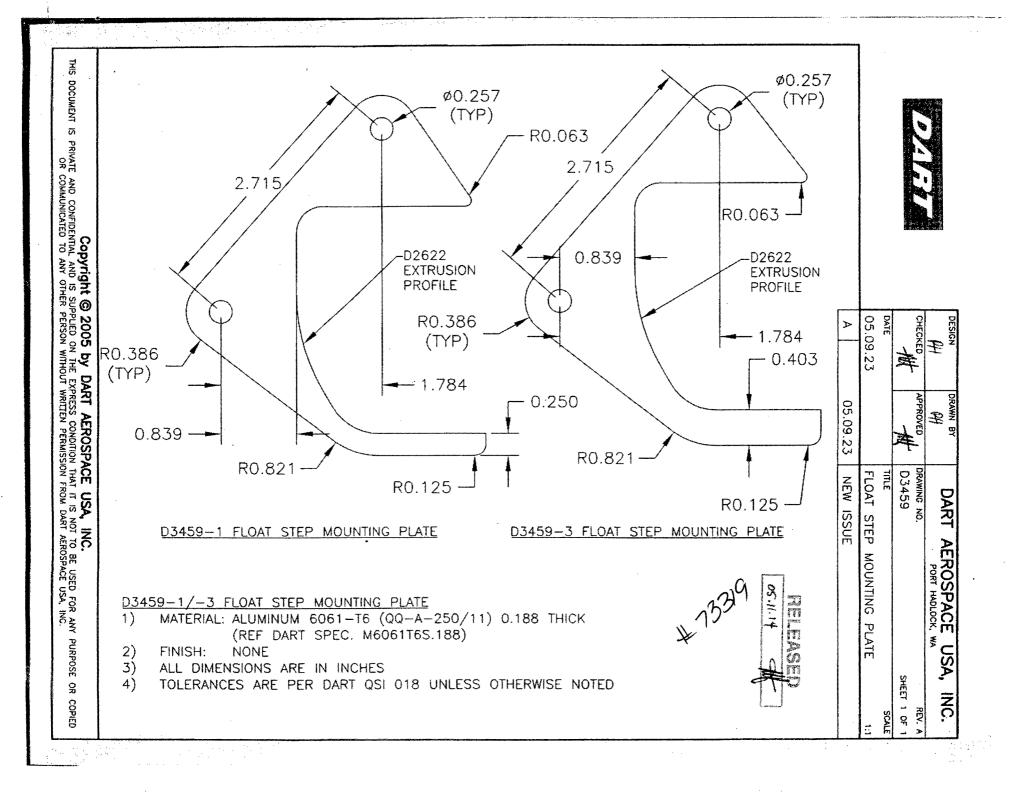
118400

Page 1

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W/O:			WORK ORDER CHANGES								
DATE	STEP		PROC		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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Part No	:	F	PAR #:	Fault Category:	NCR	: Yes	No DQ	A:	Date: _		
	R	esolution:		Disposition:	QA:	N/C C	losed:		Date: _		

NCR:		,	RDER NON-CONFORMANCE (NCR)					
		Description of NC		Corrective Action Section B		Verification	Approval	A
DATE	STEP	Section A	Initial Action Description Sign & Chief Eng Chief Eng Date		Section C	Chief Eng	Approval QC Inspector	
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Dart Aerospace Ltd

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W/O:			WO	RK ORDER CHANG	ES				
DATE	STEP	PRO	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	•	PAR #:	Fault Categ	jory:	NCR: Yes	No DQ	A :	_ Date: _	
	Re	esolution:	Disposition):	_ QA: N/C CI	osed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCF	R)			
	0750	Description of NC		Corrective Action Section		Verific	ation	Approval	Approval
DATE	STEP	Section A	Initial Action Descri Chief Eng Chief Eng		Sign 8 Date	Section C		Chief Eng	QC Inspector
									:
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DART AEROSPACE LTD	Work Order:	つみり1人
Description: Float Step Mounting Plate	Part Number:	D3459-1
Inspection Dwg: D3459 Rev: A		Page 1 of 1

	FIRST	ARTICLE IN	SPECTIO	ON CHE	CKLIST		
	X	First Artic	:le	Proto	otype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Com	ments
Ø0.257	+0.006/-0.001	ري در	%		U BUZ		
2.715	+/-0.010	7.717	7		V		
0.250	+/-0.010	726.	>		V		
R0.125	+/-0.010	.135	>=		R.G.		
R0.063	+/-0.010	, 43	8		R.G.		
0.839	+/-0.010	. ४५२			V		
0.188	+/-0.010	, 190	2		V		
leasured by:	1B 11-9-7	Audited by:	aliglis		Prototype Appr	oval:	N/A N/A

Measured by: B	Audited by:	Prototype Approval:	N/A
Date: ((- 97	Date: ulaly	Date:	N/A

Rev	Date	Change	Revised by	
Α	07.09.26	New Issue	KJ/EC/DD	1 62

Dart Aei	ospace	Lla						• •
W/O:			WO	RK ORDER CHANGES	3			
DATE	STEP	PROCEDURE CHANGE			Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
· · ·								
		PAR #:						
		solution:	Disposition	1.	QA: N/C Clo	sed:	Date: _	
NCR:		V	WORK ORDE	R NON-CONFORMAN	CE (NCR			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
							:	
	1							